Alter: change or cause to change in character or composition, typically in a comparatively small but significant way

Modify: make partial or minor changes to (something), typically so as to improve it or to make it less extreme

Vary: introduce modifications or changes into (something) so as to make it different or less uniform

Amend: make minor changes in (a text) in order to make it fairer, more accurate, or more up-to-date

Transform: make a thorough or dramatic change in the form, appearance, or character of

Revolutionize: change (something) radically or fundamentally